



INSTRUCTION SHEET FOR TOOL No.94547-80A AND No.94547-80B



SPROCKET SHAFT BEARING RACE REMOVER AND INSTALLER

USE TO REMOVE AND INSTALL BEARING CUPS IN MOTOR CASE

USE WITH JIMS® TOOL HANDLE No.33416-80

94547-80A - USE ON 1969-2002 BIG TWIN

94547-80B - USE ON 1977-2003 SPORTSTER AND 1987-2003 BUELL

Refer to H.D.® Service Manual for specifications.

1. Place tool into bearing cup, one half at a time. (Support the case around the bearing bore, when removing or installing races.)
2. Insert handle into the center of the two drivers. Press out the races one at a time.
3. When installing the race (support the case squarely) use a press fit lube, install races one at a time.
4. Insert handle into the center of the two drivers, press race in until it stops on snap ring.

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE BEARINGS !
SEE JIMS CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS.**

"From the Track... To the Street!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-7422



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USE TO REMOVE AND INSTALL BEARING CUPS IN MOTOR CASE

USE WITH JIMS® TOOL HANDLE No.33416-80

94547-80A - USE ON 1969-PRESENT BIG TWIN

94547-80B - USE ON 1977-PRESENT SPORTSTER

Refer to H.D.® Service Manual for specifications.

1. Place tool into bearing cup, one half at a time. (Support the case around the bearing bore, when removing or installing races.)
2. Insert handle into the center of the two drivers. Press out the races one at a time.
3. When installing the race (support the case squarely) use a press fit lube, install races one at a time.
4. Insert handle into the center of the two drivers, press race in until it stops on snap ring.

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