

INSTRUCTION SHEET FOR TOOL #938



7MM VALVE GUIDE INSTALLER TOOL

Use to install 7mm valve guides to the correct height (depth) into head. Use JIMS® tool No.937 as handle for correct use with this tool.

No.938 - Use on all Twin Cam 2005 and later that use the 7mm valve guides. Use on 2004 and later XL. Use on 2004 Buell Twins to present, except 1150R.

Use to install shoulder less valve guides to the proper depth.

Note: Please read all instructions completely and thoroughly before performing any work. Perform all work Per H-D® service manual for appropriate year and model for the motorcycle you will be repairing. See JIMS® catalog for a complete listing of all engine and transmission tools.

REMOVAL PROCEDURES

- **1.** Refer to H-D[®] Service Manual for guide installation.
- **2.** Use with arbor press. See JIMS No.944 press. Use a press fit lube, on guide and guide bore.
- **3.** Press in lubed guides until the tool face touches the machined surface on the head surrounding the guide.
- **4.** At this point you have reached the correct guide height. Refer to H-D Service Manual or equivalent.

Performance Parts For Harley-Davidson Motorcycles

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No.938-IS



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