

### INSTRUCTION SHEET FOR TOOL NO. 5823

## JIMS® No. 5823 FLYWHEEL LOCKING TOOL IS FOR USE ON 2017 - PRESENT MILWAUKEE 8 ENGINES.

**Note:** Always wear safety glasses or other face and eye protection such as a full face shield. JIMS® is not responsible for damage, injury, or your work. JIMS® cannot be held liable for the quality and safety of your work.

**Caution:** Never attempt to start or rotate engine with JIMS® Tool No. 5823 installed. Remove JIMS® Tool No. 5823 after service is completed.

#### **Instructions:**

- 1. Clean outside of the crankcase position sensor with spray, and blow dry with air prior to removal.
- 2. Remove crank position sensor following the procedure from the Harley-Davidson® Service Manual.
- **3.** Rotate flywheel into desired position and insert Tool No. **5823** into the crankcase at the crank position sensor location. Insert stock screw and washer, then tighten.

Note: It may be necessary to rotate flywheel to seat Mighty Bite into the notch of flywheel.

**4.** When service is complete, remove Tool No. **5823** and replace the crank position sensor according to the service manual instructions. Tighten screw to specification from the service manual.

# Performance Parts For Harley-Davidson Motorcycles VISIT US ON THE WEB AT WWW.JIMSUSA.COM

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