



INSTRUCTION SHEET FOR TOOL NO. 5809

JIMS® CYLINDER HOLD DOWN NUTS FOR MILWAUKEE-EIGHT® AND TWIN CAM® ENGINES HOLD CYLINDERS IN PLACE WHEN ROTATING THE FLYWHEEL ASSEMBLY WITHOUT CYLINDER HEADS INSTALLED.

Note: Always wear safety glasses or other face and eye protection such as a full face shield. JIMS is not responsible for damage, injury, or your work. JIMS cannot be held liable for the quality and safety of your work.

Instructions

- 1. Thread both No. **5809** Cylinder Hold Down Nuts onto two cylinder studs diagonally from each other when rotating the flywheel assembly or any other reason to keep cylinders in place.
- 2. JIMS Cylinder Hold Down Nuts are threaded for both Twin Cam and Milwaukee-Eight engines. Use the 3/8-16 ends for 1999-2017 Twin Cam engines and 7/16-14 ends for 2017-present Milwaukee-Eight engines.
- **3.** Remove when done, clean and store for years of use.



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