

## INSTRUCTION SHEET FOR TOOL NO. 5520

## PRIMARY LOCKING BAR

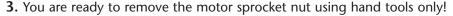
No. **5520** - Use on 2004 to present XL 1200 models.

Note: 1991-2003 XL Models and 2004 to present XL 883 Models use JIMS No. 2318 Primary Locking Bar

Refer to H-D Service Manual for specifications.

**Warning:** Disconnect negative battery cable.

- 1. Refer to service manual for removal of primary cover.
- **2.** If you are removing motor sprocket nut, install locking bar in between two teeth of the front motor sprocket in the 4-O'clock position, and the other end of bar in between two teeth of the clutch sprocket at the 10-O'clock position.



**Warning:** Do not use air or electrical impact tools.

**4.** To install front motor sprocket nut to the correct torque, install locking bar opposite of the instructions in step 2. With one end of bar at clutch sprocket in the 8-O'clock position and other end at the 2-O'clock position on the motor sprocket.



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**Warning:** Disconnect negative battery cable.

- **1.** Refer to service manual for removal of primary cover.
- **2.** If you are removing motor sprocket nut, install locking bar in between two teeth of the front motor sprocket in the 4-O'clock position, and the other end of bar in between two teeth of the clutch sprocket at the 10-O'clock position.
- **3.** You are ready to remove the motor sprocket nut using hand tools only!

**Warning:** Do not use air or electrical impact tools.

**4.** To install front motor sprocket nut to the correct torque, install locking bar opposite of the instructions in step 2. With one end of bar at clutch sprocket in the 8-O'clock position and other end at the 2-O'clock position on the motor sprocket.



