



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR No's 2326B, 2326CB & 2327B

BILLET TRANSMISSION DOOR USE ON BIG TWIN 1980-2006



Note: JIMS® recommends removal of transmission components to install billet door, that way the condition of the gears and shafts can be checked. If there is a problem JIMS® makes all the necessary components for the 5 speed transmission.

1. Refer to H.D.® Service Manual for transmission removal.
2. To remove trap door from the case use JIMS No.2283.
3. To remove shafts from the trap door bearings use JIMS tool No.2189.
4. To install billet transmission door with transmission removed from case, refer to H.D.® Service Manual to remove transmission door.
5. Use JIMS® External Lock Ring Pliers #2362 to remove all mainshaft and countershaft retaining rings. Note each gear and it's location as it is removed. Always replace retaining rings.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOLS! SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"FROM THE TRACK... TO THE STREET!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-7422



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