



Instruction Sheet For #1719 & #1744



Oversize Oil Pump Shaft No.1719 - Use on Big Twin 1968-present No.1744 - Use on Big Twin 1936-67

1. Refer to H.D.® Service Manual for specifications and to remove oil pump and cam cover.
2. Protect the inside of cam case from metal chips.
3. Using a quality expansion reamer (size 27/64-15/32), ream oil pump shaft bushing .001-.0015 over shaft diameter.
4. Use with a new JIMS® retaining ring #2487 and #2485 and with keys #2483.

CAUTION: Wear safety glasses. Excessive force may damage parts and tool. See JIMS® catalog for over 200 other top quality professional tools. The last tools you will ever need to buy.

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