



Instruction Sheet For Tool #1235

Piston Ring Expander Tool Use to install & remove piston rings



To install piston rings:

1. Refer to H.D.® Service Manual for specifications.
2. Insert bottom jaws of ring expander in piston ring end gap.
3. Jaws should be inserted only far enough to grip edges of ring to obtain the best grip.
4. Squeeze handles together slowly and top jaws will grip edge of ring. Continue to squeeze handles slowly and bottom jaws will gradually expand ring. Expand only far enough to clear sides of piston. Caution: Rings can be broken if expanded too far.

To remove piston rings:

1. Refer to H.D.® Service Manual for specifications.
2. Insert bottom jaws of ring expander between ends of piston ring. Squeeze handles together - top jaws will automatically grip edge of ring and bottom jaws will expand ring. Expand ring until it can be removed from piston.

CAUTION: Wear safety glasses. Excessive force may damage parts and tool. See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

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