

INSTRUCTION SHEET FOR #1053

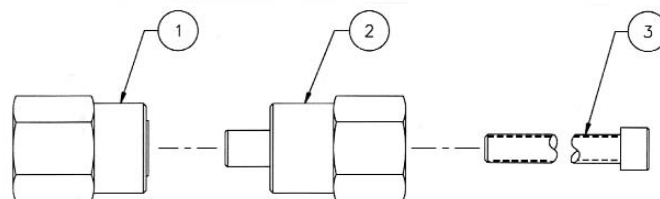


OIL PUMP SEAL INSTALLER USE ON BIG TWIN 1968-PRESENT

Please read all instructions thoroughly before starting this job.

CAUTION! Bolt #3 will need to be seated in tool mandrel male first!

- A. Lube allen head of bolt, slip through tool body #2 threads first. Install mandrel male with screw installed in vice.
- B. Thread mandrel female #1 over #2 and torque with 1" socket to no more than 15 ft. lb.



- C. Tool is now ready for work.
 1. Refer to H.D.® Service Manual to remove old seal from oil pump body.
 2. After removal of old seal, clean seal surface area and check for burrs.
 3. Take the tool half, (#2) with the long threaded screw in it and set the hex head end in a vise, lube threads with a Press Fit Lube.
 4. Set oil pump body on tool in vise, lining up on seal hole with thread piece, seal side out.
 5. Place new seal, lubed with a Press Fit Lube, with lip facing toward the feed gears, over (#2) threaded piece down onto smooth shoulder.
 6. Take other piece of tool (#1) and thread round end of tool onto (#3) thread stud by hand until tool stops on pump body. Do not apply more than 45 in. lb. of torque.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! ,SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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