



INSTRUCTION SHEET FOR TOOL #999

THESE EASY-TO-USE TOOLS WILL CUT A CLEARANCE INTO PAINT FOR A BUTTON HEAD SCREW OR AN WASHER. OUTSIDE DIAMETER OF CUTTING AREAS ARE: .455", .570", AND .670" WITH 1/4", 5/16", AND 3/8" PILOT HOLE DIAMETERS RESPECTIVELY.

NO MORE "MUSHED-OUT" PAINT THAT CHIPS AND FLAKES OFF!

**READ ALL INSTRUCTIONS BEFORE PERFORMING WORK!
IF YOU DO NOT KNOW WHAT YOU ARE DOING, DO NOT DO IT!**

No information in this instruction sheet pertaining to motorcycle repair is represented as fool-proof or even altogether safe. Some people can ruin a mechanic's vise with a tack hammer. Even something safe, done incorrectly or incompletely can and will backfire. You are responsible for the safety of your work and knowledge of the tools, repair equipment, components, methods and concepts needed to complete these tasks. You must carefully and systematically perform each and every step safely. All information listed in this instruction sheet has been tested, re-tested and used daily in JIMS Research and Development Department.

JIMS® IS NOT RESPONSIBLE FOR THE QUALITY AND SAFETY OF YOUR WORK!

If you are not sure about any of the procedures in these instructions, have a reputable H.D. repair shop perform these procedures for you.
WARNING: Always disconnect the Battery Ground Cable (at the battery) to prevent injury. Your work area should be well lit. Wear safety glasses (over your eyes) and protective clothing when working around power tools and compressed air. Be careful with chemicals when cleaning parts. Protect your skin from solvents and use only in a well-ventilated area. Degreasers are flammable and are a fire hazard. Just use common sense and exercise good judgement.

1. Insert tool into pilot hole, apply hand pressure, turn tool back and forth a number of times.
2. Tap (with non-marring hammer) lightly and evenly on top of tool, cutting through paint. Note: tap only enough to cut into paint, not into the metal part.
3. Remove circular paint cut-away with sharp knife.



PARTS AVAILABLE SEPARATELY

Description	O.D. DIA.	Part No.
PAINT CUTTER	1/4"	999-1
PAINT CUTTER	5/16"	999-2
PAINT CUTTER	3/8"	999-3

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS!
SEE JIMS® CATALOG FOR HUNDREDS OF TOP QUALITY PROFESSIONAL TOOLS.
THE LAST TOOLS YOU WILL EVER NEED TO BUY.**

Performance Parts For Harley-Davidson® Motorcycles