



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL #754

THIS TOOL IS DESIGNED TO INSTALL OEM RIVETS ON ALL SADDLEBAG OR TOUR PAK LATCHES AND HINGES.

RECOMMENDED TOOLS AND SUPPLIES:

- Rivets for your specific latch or hinge
- Backing plate or washers as necessary. Check specific parts manual.
- H-D Parts and Service manual for year and model bike you are working on
- 3/4" socket and ratchet wrench
- Shop assistant or helper
- Lubricant

Note: Please read all instructions completely before performing any work. If you do not know what you are doing, take to a qualified repair shop. Always wear safety glasses or other face and eye protection such as a full face shield. JIMS is not responsible for damage, injury, or the quality and safety of your work.

Note: Using this tool requires a helper to hold the tool while the rivet is being compressed.

1. Drill out and remove existing rivets, using caution not to enlarge the holes in fiberglass, hinge, or latch. Replace any hinges, latches, or backing plates which may have been damaged.
2. Lubricate the threads of the driver screw and the nice bearing between driver screw and pilot end before you begin.
3. Install hinge or latch with proper backing plate and new rivets onto saddlebag or Tour Pak. Have a helper hold the tool and latch or hinge while you hand tighten driver screw No. 754-2 until pilot end No. 754-6 lines up with the head of new rivet and dead end No. 754-5 lines up with the hollow end of rivet.

Note: Rotate dead end No. 754-5 aligning the flat side for clearance as needed.

4. Lightly compress all rivets using a 3/4" socket and ratchet to tighten driver screw No. 754-2. Do this before tightening the latch.
5. Align the hinge or latch while helper supports the tool and maintains alignment. Turn driver screw, tightening up the hinge/backing plate assembly. **Note:** Be certain of your alignment as first rivet is tightened so you do not misalign new parts. **Note:** Replacement rivets are VERY hard. Rivet installation must be performed in small increments to properly compress and seat rivets.
6. Repeat this process with other rivet(s).
7. Be sure the hinge or latch assembly is tight.

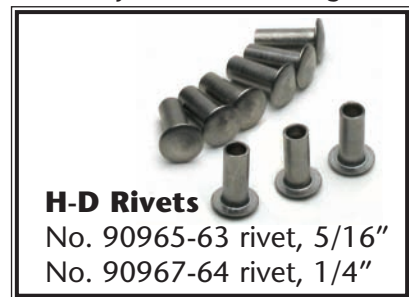
Caution: Avoid over compressing rivets as you can damage the paint, clear coat, or fiberglass.

8. Follow H-D parts and service manual for your specific model and year. Some models use washers under the rivet's flared end. Only use specified rivets, backing plates, washers, etc.



PARTS AVAILABLE SEPARATELY

NO.	QTY.	DESCRIPTION	PART NO.
1	1	WELDMENT	754-8
2	1	SCREW	754-2
3	1	DEAD END	754-5
4	1	PILOT END	754-6
5	1	NICE BEARING	1186-1062
6	2	O-RING (NOT SHOWN)	2059-5
7	1	INSTRUCTION SHEET	754-IS



H-D Rivets

No. 90965-63 rivet, 5/16"
No. 90967-64 rivet, 1/4"

CAUTION: WEAR SAFETY GLASSES OVER YOUR EYES.
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